

# Conformational effects on melting point depression of atactic polypropylene and ethylene-propylene copolymers

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The composition dependence of  $T_m$  is investigated for RIS models of a-PP and random E/P copolymers using a modified Flory's equation. The values of  $a$  ( $=1$  in the original equation) are  $1.8 \sim 1.9$  and  $1.3$  for a-PP and E/P copolymers respectively. Values for the heat and entropy of transition due to quasi-crystals in the amorphous regions suggest that there is a high possibility of ordering in these regions in a-PP but there is a much looser packing in E/P copolymers.

## INTRODUCTION

The melting temperature  $T_m$  of atactic polypropylene (a-PP) varies depending on its tacticity. A-PP is normally taken as being totally amorphous whereas in this paper it refers to imperfectly stereoregular material which can, however, still crystallize to some extent. Natta<sup>1</sup>, Newman<sup>2</sup> and Pavan etc.<sup>3</sup> investigated the melting point depression of a-PP as a function of tacticity using an original Flory's equation (equation 1 with  $a=1$ )<sup>4</sup>. However, it has been pointed out<sup>5</sup> that the application of an original Flory's equation to the  $T_m$  data of copolymers is inadequate, because the heat of fusion  $h_u$  of a polymer evaluated from an original Flory's equation is a third to a half of the magnitude of  $h_u$  from the diluent method<sup>5</sup> and the d.s.c. measurement. The results for a-PP by Natta etc.<sup>1-3</sup> should be reconsidered.

In this paper, a modified Flory's equation (1) is proposed and the composition dependence of  $T_m$  is investigated for the rotational isomeric state (RIS) models<sup>6</sup> of a-PP and random ethylene-propylene (E/P) copolymers.

## THEORY

A modified Flory's equation (1), on the melting point depression of non-isomorphic binary random copolymers depending on the increase of minor component, is derived by considering the heat  $h_x$  and entropy  $s_x$  of transition due to quasi-crystals, for example, with short range ordered parts in the amorphous regions on the basis of the melting theory of copolymers by Flory<sup>4</sup>.

$$\frac{1}{T_m} - \frac{1}{T_m^0} = -\frac{aR}{h_u} \ln X_A \quad (1)$$

with

$$a \approx \frac{2h_u}{2h_u - h_x}$$

where  $T_m$  is the melting temperature of a copolymer,  $T_m^0$  the melting temperature of a major component polymer,

$h_u$  the heat of fusion per molar structural unit of major component,  $X_A$  the mol fraction of major component units and  $R$  the gas constant.

### Melting point depression of atactic polypropylene

The composition dependence of  $T_m$  is investigated for RIS models of a-PP generated using random numbers. Fortunately a modified Flory's equation (1) is available for a-PP, because a-PP can be treated as a binary random copolymer composed of meso and racemi diads<sup>7</sup>. Figure 1 shows the relation between  $T_m$  and  $X_A$  for two RIS models

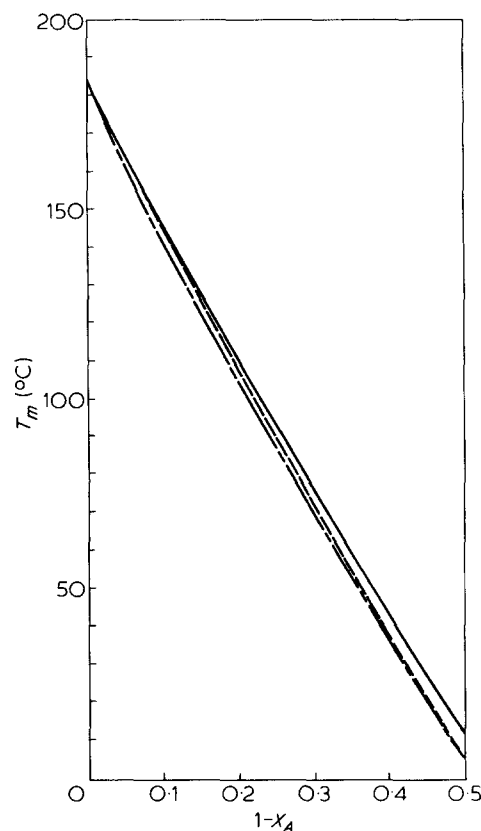


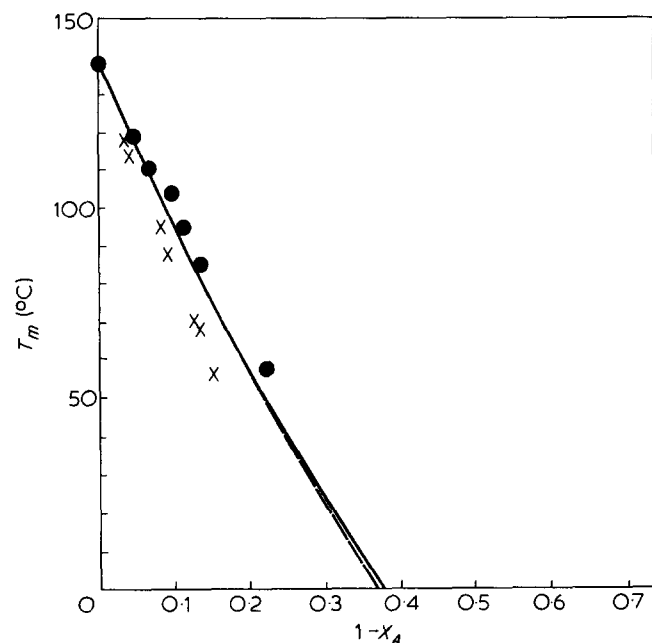
Figure 1 Relation between  $T_m$  and  $1 - X_A$  for a-PP (—), 3 states model,  $\eta = 0.5$ ; (---), 3 states model,  $\eta = 0.05$ ; (- · -), 5 states model

Table 1 The values of  $a$ ,  $h_x$ ,  $s_x$  and  $h_x/s_x$  for RIS models of a-PP

Number of rotational isomeric states	$h_x$ (cal mol <sup>-1</sup> )	$s_x$ (cal mol <sup>-1</sup> K <sup>-1</sup> )	$h_x/s_x$ (°C)	$a$
5	1812.6	4.05	174.3	1.91
3( $\eta = 0.5$ at 25°C)	1712.1	3.83	173.9	1.82
3( $\eta = 0.05$ at 25°C)	1789.4	4.00	174.3	1.89

Table 2 The values of  $a$ ,  $h_x$ ,  $s_x$  and  $h_x/s_x$  for PE copolymers

Copolymer	$h_x$ (cal mol <sup>-1</sup> )	$s_x$ (cal mol <sup>-1</sup> K <sup>-1</sup> )	$h_x/s_x$ (°C)	$a$
Model of E/P copolymer	454.4	1.11	136.5	1.31
E/VA <sub>c</sub> copolymer	228.4	0.56	135.5	1.14
n-propyl branched copolymer of PE	787.9	1.92	136.9	1.70

Figure 2 Relation between  $T_m$  and  $1 - X_A$  for E/P copolymer (—),  $\eta = 0.5$ , (---),  $\eta = 0.05$ ; (●), E/VA<sub>c</sub> copolymer<sup>10</sup>, (X), n-propyl branched copolymer of PE<sup>11</sup>

with three and five states of a-PP (major component is meso diad unit and the degree of polymerization  $x = 100$ ). For an RIS model with three states, the two values of the 1st order interaction parameter  $\eta$ , expressing the statistical weight of *gauche* relative to the *gauche* state 0.05 and 0.5 at 25°C, were used<sup>6</sup>. Pavan's results<sup>3</sup> are plotted in the vicinity of  $T_m$  vs.  $X_A$  curves for models of a-PP. In Table 1, the values of  $a$ ,  $h_x$ ,  $s_x$  and  $h_x/s_x$  for these models are listed. For any model of a-PP, the values of  $h_x$  and  $s_x$  are a little smaller than  $h_u$  (1900 cal mol<sup>-1</sup>)<sup>8</sup> and  $s_u$  (4.2 cal mol<sup>-1</sup> K<sup>-1</sup>)<sup>8</sup> for isotactic PP(i-PP) and the values of  $h_x/s_x$  are by 10 K smaller than  $T_m$  (184°C)<sup>8</sup> of i-PP. The values of  $a$  are in the range of 1.8~2.0. The high values of  $h_x$  and  $s_x$  for these models may be related to the high possibility of the presence of the ordered regions with the short helical structure in the amorphous regions<sup>9</sup>.

### Melting point depression of ethylene-propylene copolymer

For random E/P copolymer, the mol fraction  $X_A$  of major component units (ethylene units) should be given by  $1 - 2n/N$ , where  $n$  is the total number of skeletal carbon atoms with a hydrogen atom and another substitution residue ( $-\text{CH}_3$ ), and  $N$  the total number of bonds. Figure 2 shows the relation between  $T_m$  and  $X_A$  for an RIS model of random E/P copolymer with  $x = 100$ . The experimental data of  $T_m$  for ethylene-(vinyl acetate) (E/VA<sub>c</sub>) copolymer<sup>10</sup> and alkyl branched copolymer of PE<sup>11</sup> lie in the vicinity of the calculated curves for an RIS model of random E/P copolymer. In Table 2, the values of  $a$ ,  $h_x$ ,  $s_x$  and  $h_x/s_x$  for E/VA<sub>c</sub> copolymer, n-propyl branched copolymer of PE and a model of E/P copolymer are listed. For E/VA<sub>c</sub> copolymer and n-propyl branched copolymer of PE, the melting point data by Nielsen<sup>10</sup> and Richardson<sup>11</sup> were used. In these copolymers, the values of  $a$  are smaller than 2. The values of  $h_x$  and  $s_x$  are smaller than  $h_u$  (960 cal mol<sup>-1</sup>)<sup>5</sup> and  $s_u$  (2.34 cal mol<sup>-1</sup> K<sup>-1</sup>)<sup>5</sup> of PE. For an RIS model of E/P copolymer, these values are 0.47 times as much as  $h_u$  and  $s_u$  of PE respectively. The value of  $h_x/s_x$  for each copolymer is almost equal to  $T_m$  (137.5°C)<sup>5</sup> of PE. These results suggest that there is a much looser packing in E/P and E/VA<sub>c</sub> copolymer.

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